



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3174-1

Job Sheet 174510



Part No: D3174-1

Job Qty: 8 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP: A 03.01.29 New issue KJ/RF IPP Rev:B 08-08-19 now made on water jet DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/9/18	0.00	0.00	Start Up Waterjet		SC 18/03/27
100	Waterjet	8 pcs		4/9/18	0.00	0.40	Waterjet1		SC 18/03/27
120	QC	8 pcs		4/9/18	0.00	0.00	QC2 Waterjet-1		SC 18/03/27
130	Small Fab	8 pcs		4/9/18	0.00	0.00	Small Fab-3		DAG
140	QC	8 pcs		4/9/18	0.00	0.00	QC8		38
150	Packaging	8 pcs		4/9/18	0.00	0.00	Packaging3		DC 2018-05-05
160	QC21-SA	8 Ea		4/9/18	0.00	0.00	QC21		APR 04 2018

Part Op 100 - 1-Cut as per Dwg D3174

Descriptions: 130 - Deburr if necessary

150 - *****STOCK IN BASKET CELL***** LOCATION : WA004

DAG
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	.3264 sf (.0408 ea)	90-Start up Operation	

0.4

FM138485

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	0	44	0

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Container No: S055705



Part: D3174-1

Job No: 174510

Serial No/Batch: S055705

Revision:

Inspector:

Date: 03/20/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	0.261inches + 0.006 - 0.001	0.267 0.260	0,261	
2	Mounting Lug	1.580inches ± 0.010	1.590 1.570	1,59	
3	Mounting Lug	0.670inches ± 0.030	0.700 0.640	0,673	
4	Mounting Lug	2.520inches ± 0.030	2.550 2.490	2,521	
5	Mounting Lug	2.330inches ± 0.030	2.360 2.300	2,336	
6	Mounting Lug	0.110inches ± 0.030	0.140 0.080	0,103	

Plex 3/16/18 2:19 PM Dart.Gagnon.Michelle